



(Subassembly for 53704;
Part No. 5500-5374)

NOTE: When ordering parts, give QUANTITY, PART NUMBER, DESCRIPTION, and COMPLETE MODEL NUMBER. Reference numbers are used ONLY to identify parts in the drawing and are NOT to be used as order numbers.

Plunger Parts Kits

Plunger Stack Parts Kit No. 3430-0291
Consists of two each of the following parts:
No. 1440-0010-6 Seal Rings, No. 1440-0037 Guides, No. 1720-0064 O-rings, No. 1720-0079 O-rings, No. 2150-0027 Seal Assemblies, No. 2220-0039 Socket Head Cap Screws, No. 2270-0042 Washers, and No. 2270-0051 Washers.

Plunger Parts Kit No. 3430-0292
Consists of one No. 3430-0291 Plunger Stack Parts Kit and two No. 3500-0036 Plungers.

Crankshaft Assemblies

**Spec Pump No. 53702
Hollow Shaft Sub-Assembly No. 5501-5318**

Consists of one No. 0550-5318 Crankshaft, one No. 2007-0029 Cam Bearing, one No. 2405-0006 Grease Fitting Assembly, one No. 1610-0011 Key, two No. 2230-0017 Set Screws.

Hollow Shaft Assembly No. 5500-5318

Consists of one No. 5501-5318 Crankshaft Sub-Assembly, two No. 1810-0013 Retaining Rings, two No. 2008-0001 Main Bearings, one No. 2130-0007 Bearing Shield.

Spec Pump No. 53703

Hollow Shaft Sub-Assembly No. 5501-5320

Consists of one No. 0551-5320 Crankshaft, one No. 2007-0029 Cam Bearing, one No. 2405-0006 Grease Fitting Assembly, one No. 1610-0011 Key, two No. 2230-0017 Set Screws.

Hollow Shaft Assembly No. 5500-5320

Consists of one No. 5501-5320 Crankshaft Sub-Assembly, two No. 1810-0013 Retaining Rings, two No. 2008-0001 Main Bearings, one No. 2130-0007 Bearing Shield.

**Spec Pump No. 53704
Hollow Shaft Sub-Assembly No. 5500-5374**

Consists of one Crankshaft, one Cam Bearing, one Grease Fitting Assembly, two Main Bearings, one Retaining Ring and one Spacer.

Ref. No.	Qty Req'd	Part No.	Description
2	2	2220-0039	Socket Head Cap Screw
3	2	2270-0042	Washer
4	2	1830-0056	Retainer
5	2	2150-0027	Seal Assembly consists of one No. 2150-0049, Seal (Ref A) and one No. 1440-0061 Support Ring (Ref B)
6	2	1830-0054	Seal Retainer
7	2	1720-0079	O-ring for Seal Retainer
8	2	1440-0037	Guide
9	2	1720-0064	O-ring for Seal Ring
10	2	1440-0010	Seal Ring
11	2	1830-0053	Guide Retainer
12	2	3500-0036	Plunger
13	1	0504-5300	Connecting Rod
14	1	0608-5300	Safety Cover
15	8	2210-0063	Cylinder Head Bolt
15A	2	2210-0064	Extra Long Cylinder Head Bolt for torque arm
16	2	0201-5300C	Cylinder Head (Cast Iron)
17	2	1720-0038	O-ring for Cylinder Head

Ref. No.	Qty Req'd	Part No.	Description
18	1 Set	3430-0197	Set of four No. 3400-0073 Unitized Valve Assemblies consists of four each: O-Ring (Ref A), Valve Seat (Ref. B), Valve Poppet (Ref. C), Valve Spring Ref. D), Valve Spring Retainer (Ref. E)
19	1	0108-5300C	Body (Cast Iron)
21	1	2405-0006	Grease Fitting
22	1	****	Hollow Shaft Sub-Assembly (See listing above for description)
24	2	2230-0017	Set Screws for Hollow Shaft
25	1	1610-0011	Spline Key for Hollow Shaft
28	1	2130-0007	Shield
29	2	2008-0001	Main Bearing
30	2	1810-0013	Retaining Ring (Shaft)
31	1	1820-0025	Retaining Ring (Housing)
33	1	3420-0030	Torque Arm Kit. Includes (1) No. 2820-0035 Torque Arm, (1) No. 1450-0003 Bumper and (2) No. 2210-0064 Bolts.
34	2	2270-0051	Washer